





OVER THE LAST 30 YEARS, BDI HAS INSTALLED TENS OF THOUSANDS OF STRAIN GAGES AROUND THE WORLD IN CHALLENGING FIELD CONDITIONS. BASED ON THIS EXTENSIVE EXPERIENCE, WE HAVE DEVELOPED THE NEW PORTABLE S100 STINGER (RAPID CAPACITIVE **DISCHARGE BONDER) FOR SPOT BONDING** WELDABLE STRAIN GAGES.

THIS SPECIALIZED TOOL COMBINES AN EXTREMELY FAST SPOT BONDING RATE WITH LIGHTWEIGHT PORTABILITY AND REMOVABLE LI-ION BATTERIES TO KEEP THE TOOL IN USE ALL DAY. SIMILAR TO ALL BDI INSTRUMENTS, THE STINGER IS RUGGED, EFFICIENT, AND RELIABLE IN ALL TYPES OF ADVERSE FIELD CONDITIONS.

YOU'LL BE AMAZED AT HOW FAST AND ACCURATE YOUR STRAIN GAGE INSTALLATIONS CAN BE COMPLETED.

## FEATURES

- Extremely fast capacitive discharge bonding rate of ÷ up to 60 bonds per minute
- Off-the-shelf removable/rechargeable Li-ion batteries minimize down time
- 1200 bonds per battery charge +
- Intuitive and simple-to-use control interface ÷
- Ballistic nylon bag features shoulder strap, belt ÷ loops, carabiner attachment, and large pocket for handle and grounding cables with inner sleeve for spare parts
- Lightweight and portable. Ideal for working from  $\pm$ ropes access, aerial lift, or in a laboratory



## **BUILD YOUR S100 KIT:**

- + Includes:
  - Bonding handle and both magnetic and mechanical ground clamp assemblies
- Select: ÷
  - Battery quantity and charger type or buy locally
  - Bonding tips
  - Protective cases

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## SPECIFICATIONS

MODEL	S100
BONDING VOLTAGE	10 to 24.5 Vdc
BONDING ENERGY	Selectable 10 to 60 Joules
BONDING RATE	Up to 60/minute
BONDS PER BATTERY CHARGE <sup>1</sup>	1200 at 35 Joules
OPERATING TIME	~20 Hours
HANDLE ASSEMBLY CABLES	Power cable, 5ft (1.5m) 6 awg red cable Trigger cable, 5ft (1.5m) 18/3 awg yellow flexible cable
GROUNDING ASSEMBLY CABLES	Magnetic mount & mechanical clamp assemblies, both include 5 ft (1.5 m) 6 AWG black cable
POWER	
LI-ION BATTERY 2, 3, 4	Milwaukee M12 <sup>™</sup> REDLITHIUM <sup>™</sup> 3.0 (12 Vdc, 3.0 Amp-Hr.)
CHARGER	Milwaukee M12™ Lithium-ion Battery Charger
LCD DISPLAY	
BATTERY	Estimated remaining battery percentage
ENERGY	Joules
ERROR MESSAGE	Hardware error codes
SAFETY	
AUTO DETECT GROUND	$< 1\Omega$ resistance test on return ground path
SELF TEST ON POWER UP	Validate hardware functionality
PHYSICAL	
ENCLOSURE	Rugged powder coated aluminum extrusion, splashproof
OVERALL SIZE (W X L X H)	Case: 8 x 8.5 x 3 in (203 x 216 x 76 mm) Cables, Handle, Clamps: 8 x 8 x 3 in (203 x 203 x 76 mm)
WEIGHT⁵	~8.3 lb (3.8 kg)
TEMPERATURE	
OPERATING/STORAGE	-4° to +140 °F (-20° to +60 °C)
RECOMMENDED BATTERY CHARGING	+40° to +105 °F (+4° to +40 °C)
WARRANTY	
LIMITED WARRANTY <sup>6</sup>	12 Months

<sup>1</sup> Number of bonds per charge based on nominal operating temperature of 70 °F (20 °C) and new Milwaukee M12™ REDLITHIUM™ 3.0 Ah Li-ion battery fully charged.

<sup>2</sup> Any of the Milwaukee M12<sup>™</sup> compatible batteries will work in the S100.

<sup>3</sup> Any of the Milwaukee M12<sup>™</sup> compatible chargers will work.

<sup>4</sup> Trademark is registered to Milwaukee Electric Tool Corporation.

<sup>5</sup> Weight is based on the S100 with Handle cable assembly, Grounding and Mechanical clamps' cable assemblies, and one battery.

<sup>6</sup> See Warranty Statement at BDItest.com, under Support/Resources.

## **ACCESSORIES & REPLACEMENTS**



**Bonding Tips and Extension Rod** 



M12<sup>™</sup> REDLITHIUM<sup>™</sup> 3.0 Battery and Charger



**Ballistic Nylon Work Bag and** Pelican Transit Case

